

PAAS – Weld-On Industrial Training

PAAS offer WELD-ON IPS 724 Training which is applicable to everyone that needs to do plastic piping systems and is specifically tailored to the Sch40 / Sch80 PVC-U and CPVC piping systems.

2 Training programs are offered and tailored to fit your organization's needs:

- **Basic Training – Seminar only**
- **Industrial Training – Seminar / Hands on training and Bonder Module**

Seminar Module

- The basic principles of solvent welding Sch40 & Sch80 PVC-U and CPVC pipe and fittings
- Techniques as per ASTM D2855 Standard
- How to choose the right solvent cement for the Job.
- Cause of joint failure
- Safety Precautions

Hands on Training

- Interference fit check between pipe and fitting
- Pipe-end deburring / Chamfering
- Primer application
- Solvent Cement Application
- Pipe joint assembly

Bonder Module (Some Charges involved)

- Participants make a pipe joint assembly
- The assembled sample is sent away and is hydrostatically pressure tested per ASME B31.3 Bonder qualification standard.
- If the sample passes the pressure test, a qualification card is issued to the participant.

For Further information, please contact your PAAS representative for information / timing and pricing.

VICTORIA

ABN 44 102 850 064
10 Austral Place,
Hallam, VIC 3803
Fax: 03 9703 8099

VICTORIA

ABN 44 102 850 064
6/3-5 Weddel Court,
Laverton North VIC 3026
Fax: 03 8360 8573

SOUTH AUSTRALIA

ABN 62 115 196 613
17 Birralelee Rd,
Regency Park SA 5010
Fax: 08 8445 8035