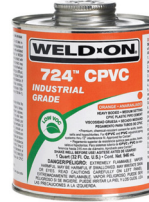


WELD-ON: Usage Guidelines

► Number of Joints per 946ml tin

SIZE		IPS Cement	IPS Cleaner
15 mm	1/2"	300	600
20 mm	3/4"	200	400
25 mm	1"	125	250
32 mm	1.25"	90	180
40 mm	1.5"	90	180
50 mm	2"	60	120
65 mm	2.5"	40	80
80 mm	3"	40	80
100 mm	4"	30	60
155 mm	6"	10	20
195 mm	8"	5	10



**Important Note:**

The information provided is only for reference and there is no warranty or representation, neither expressed nor implied, that they are free from errors. PAAS shall not be liable for any damages of any kind that may result from the use of this data.